

Product Announcement

Powder Coat Paint Large Frame Reels

Reelcraft uses a rigorous cleaning process on raw parts prior to paint. First, an alkaline cleaner is applied to remove dirt and oil from the manufacturing process. The parts are then rinsed before being chemically pre-treated to achieve optimal paint adhesion and salt spray resistance. They receive a second rinse to remove any contaminants. Lastly, parts are coated with a high quality, durable polyester powder coat paint. The painted parts are cured and ready for assembly. The end result is a uniform, corrosion resistant finish that will last through years of service.



422101DH1LC-BL40*



422101DH1LC-YW42*



422101DH1LC-BK35*



422101DH1LC-GY39*

*Models shown with optional 4-way roller guide assembly

Reelcraft Industries is
ISO 9001:2008
Certified Since 1996

✓ Primary Colors

Reelcraft is most well-known for its bright red reels, but we also paint grey at no extra charge. If grey is desired, it must be specified at time of order. Mil thickness may vary with color to achieve maximum corrosion resistance.



✓ Secondary Colors

Reelcraft frequently paints secondary colors. There is no set-up charge for secondary colors, only a variable per unit charge and a possible increase in lead time.

White WT17 RAL 9003	Black BK35 RAL 9004	Blue BL40 RAL 5005	Silver SR37 RAL 9007
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✓ Special Order Colors

We thoroughly clean our booths/tools prior to painting special order colors and, thus require a set-up charge in addition to the variable per unit charge. We will gladly paint any color of your choosing. Paint sample match is available. Be aware that special paint may add to lead time.

Green GN20	Gray Primer GY26	Burgundy BG12 RAL 3003	Sunshine Yellow YW42 RAL 1023	Bronze BZ47
High Gloss Black BK43 RAL 9005	Hunter Green GN45 RAL 6005	Yellow (G) YW46 RAL 1005	Forrest Green GN48 RAL 6008	

SECONDARY COLORS				
Series	# of Units	X	Variable Per Unit Charge	= Sub-Total
3100		X	\$11.70	=
4800		X	\$13.00	=
1200		X	\$5.65	=
2400		X	\$10.60	=
40		X	\$10.60	=
3900		X	\$12.50	=
3700/ 3800		X	\$14.90	=
5900		X	\$27.60	=

Follow this example to compute cost of secondary colors.
EX: 40 Series (Quantity of 10 Units) x \$10.60 = \$106.00

SPECIAL ORDER COLORS (set-up charge is not subject to discount)					
Series	# of Units	X	Variable Per Unit Charge	+ Set-Up Charge	= Sub-Total
3100		X	\$14.80	+ \$128.50	=
4800		X	\$15.60	+ \$128.50	=
1200		X	\$7.45	+ \$128.50	=
2400		X	\$13.30	+ \$128.50	=
40		X	\$13.70	+ \$128.50	=
3900		X	\$15.95	+ \$128.50	=
3700/ 3800		X	\$18.60	+ \$128.50	=
5900		X	\$32.90	+ \$128.50	=

Follow this example to compute cost of secondary colors. EX: 40 Series (Quantity of 10 Units) x \$13.70+\$128.50 = \$265.50

Ordering Instructions:

Select your desired Reelcraft part number and the color code (if known). Add the color code suffix to the end of the part number separated by a dash:

41210EH1LC
+ BZ47
41210EH1LC-BZ47

NOTE: Pricing effective July 1, 2013 and subject to change. Color samples given as a visual representations. Actual powder coat may be slightly different.

Reelcraft Industries, Inc.
2842 E. Business Hwy. 30
Columbia City, IN 46725
Fax: **260-248-2605**

Toll Free Ph: **800-444-3134**
Ph: **260-248-8188**
www.reelcraft.com
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Product Announcement

Powder Coat Paint Small Frame Reels

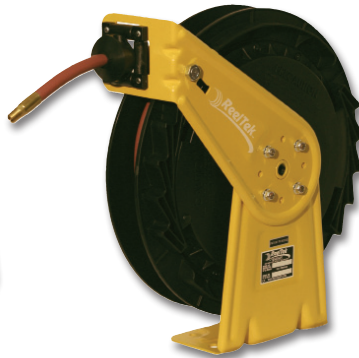
Reelcraft uses a rigorous cleaning process on raw parts prior to paint. First, an alkaline cleaner is applied to remove dirt and oil from the manufacturing process. The parts are then rinsed before being chemically pre-treated to achieve optimal paint adhesion and salt spray resistance. They receive a second rinse to remove any contaminants.

Lastly, parts are coated with a high quality, durable polyester powder coat paint.

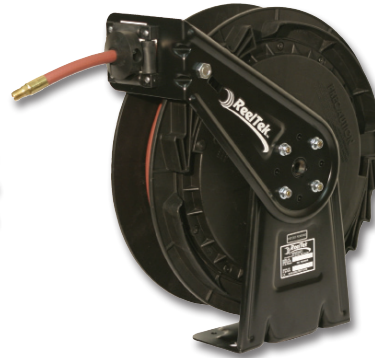
The painted parts are cured and ready for assembly. The end result is a uniform, corrosion resistant finish that will last through years of service.



RT625-OLP-BL40



RT625-OLP-YW42



RT650-OLP-BK35



RT850-OLP

Reelcraft Industries is
ISO 9001:2000
Certified Since 1996

✓ Primary Colors

Reelcraft is most well-known for its bright red powder coat paint that is standard on all spring driven and smaller hand crank reels.



✓ Secondary Colors

Reelcraft frequently paints secondary colors. There is no set-up charge for secondary colors, only a variable per unit charge and a possible increase in lead time.

Grey GY39 RAL 7038	White WT17 RAL 9003	Black BK35 RAL 9004	Blue BL40 RAL 5005
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✓ Special Order Colors

We thoroughly clean our booths/tools prior to painting special order colors and, thus require a set-up charge in addition to the variable per unit charge. We will gladly paint any color of your choosing. Paint sample match is available. Be aware that special paint may add to lead time.

Green GN20	Gray Primer GY26	Burgundy BG12 RAL 3003	Sunshine Yellow YW42 RAL 1023	Bronze BZ47
Silver SR37 RAL 9007	High Gloss Black BK43 RAL 9005	Hunter Green GN45 RAL 6005	Yellow (G) YW46 RAL 1005	Forrest Green GN48 RAL 6008

SECONDARY COLORS

Series	# of Units	X	Variable Per Unit Charge	=	Sub-Total
RT		X	\$3.20	=	
4000		X	\$3.20	=	
5000		X	\$3.20	=	
7000		X	\$5.65	=	
8000		X	\$5.65	=	
9000		X	\$11.70	=	
80000		X	\$11.70	=	
H		X	\$5.65	=	
30000		X	\$5.65	=	

Follow this example to compute cost of secondary colors.
EX: RT Series (Quantity of 50 Units) x \$3.20 = \$160.00

SPECIAL ORDER COLORS (set-up charge is not subject to discount)

Series	# of Units	X	Variable Per Unit Charge	+	Set-Up Charge	=	Sub-Total
RT		X	\$4.40	+	\$128.50	=	
4000		X	\$4.40	+	\$128.50	=	
5000		X	\$4.30	+	\$128.50	=	
7000		X	\$8.10	+	\$128.50	=	
8000		X	\$8.10	+	\$128.50	=	
9000		X	\$16.65	+	\$128.50	=	
80000		X	\$16.65	+	\$128.50	=	
H		X	\$8.10	+	\$128.50	=	
30000		X	\$8.10	+	\$128.50	=	

Follow this example to compute cost of secondary colors. EX: RT Series (Quantity of 10 Units) x \$4.40 + \$128.50 = \$172.50

Ordering Instructions:

Select your desired Reelcraft part number and the color code (if known). Add the color code suffix to the end of the part number separated by a dash:

RT850-OLP
+ BZ47
RT850-OLP-BZ47

NOTE: Pricing effective July 1, 2013 and subject to change. Color samples given as a visual representations. Actual powder coat may be slightly different.

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