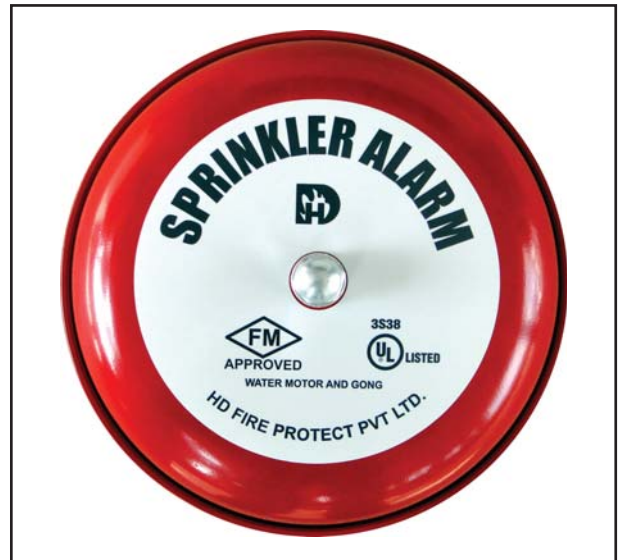


SPRINKLER ALARM



TECHNICAL DATA

MODEL	GA
MOUNTING TYPE	Type-A & Type-B
WATER WORKING PRESSURE	17.5 Bar (250 PSI)
CONNECTION	Inlet : 3/4" BSPT (3/4" NPT) Drain : 1" BSPT (1" NPT)
GONG DIAMETER	205mm (8")
GONG DEPTH	50mm (2")
FINISH	Red RAL 3000
WEIGHT (Approx)	3.0 Kg
ORDERING INFORMATION	Mounting Type



SPRINKLER ALARM MODEL - GA

HD Sprinkler Alarm is a hydraulically driven mechanical bell. It does sound a continuous alarm when the sprinkler system operates. The impeller and drive shaft are energy efficient, made from light weight nonmetallic material and do not require any external lubrication. The gong, protection cover and motor housing are made of corrosion resistant aluminium alloy.

Sprinkler Alarm with mounting Type-B is wall mounting type. Type-B is suitable for 50 to 250 mm thick wall and curves with 325 mm long drive shaft as standard supply. For wall thickness 250 to 450 mm or longer a special extension drive shaft can be supplied on request.

OPERATION

When the sprinkler system is activated by the fusing of one or more automatic sprinklers at fire condition, the water flows through the Alarm / Deluge Valve and enters the sprinkler alarm through the nozzle, creating a high velocity jet which strikes the impeller causing the drive shaft and the striker arm assembly to rotate. The alarm arm assembly rotates and strikes to impact against the aluminium gong, producing a continuous alarm. The waste water then drains out through a 25NB drain outlet.

DESIGN REQUIREMENT

Strainer is required in the Sprinkler Alarm line to protect the 3.2 mm nozzle in the water motor housing from clogging.

The alarm line pipe must be 20NB (3/4") size with 22.8 mtrs. (75 feet) maximum total length of pipe with minimum number of fittings. If the length of the pipe exceeds 22.8 mtrs. (75 feet), then higher size

pipe must be used to reduce hydraulic friction loss. The Sprinkler Alarm should not be located more than 1.8 mtrs. (Six feet) above Alarm Valve / Deluge Valve. One Sprinkler Alarm may be connected to one or maximum of three alarm lines of separate fire systems. For interconnecting more than one Sprinkler Alarm, a swing check valve in each line need to be provided.

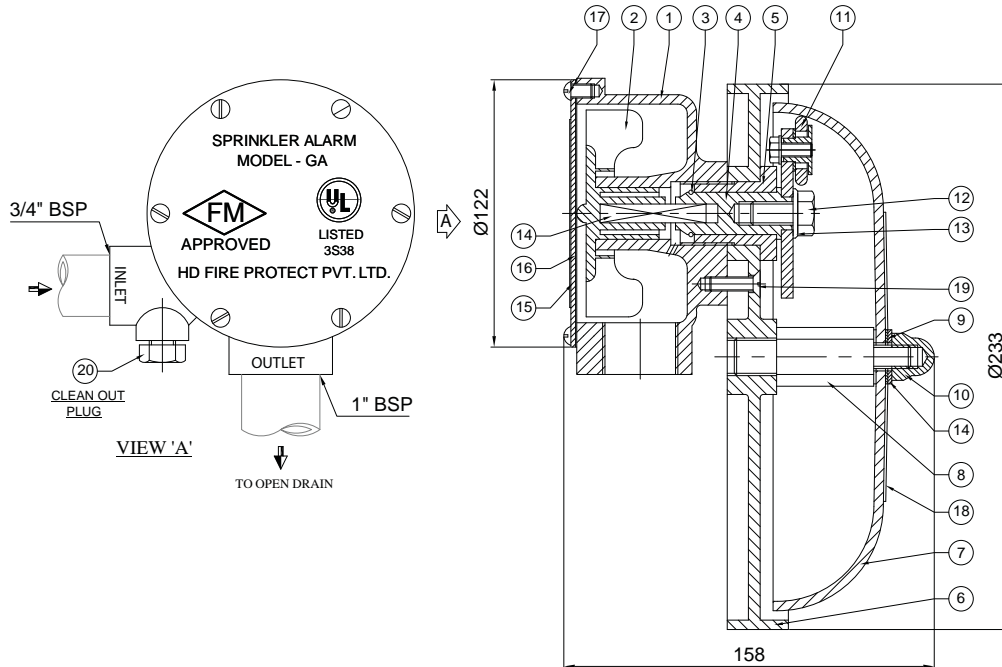
MAINTENANCE

Qualified and trained person must commission the system. After few initial successful tests an authorised person must be trained to perform inspection and testing of the system.

Even though corrosion resistant material is used in the construction of the Sprinkler Alarm, it is suggested that the Sprinkler Alarm be examined and tested at regular intervals to ensure that the nozzle is free from obstruction and the impeller is free to rotate. The inspection should include the following in addition to any specific requirement of NFPA, or as required by authority having jurisdiction.

1. Clean 20 NB (3/4") Strainer provided in the alarm line.
2. Open the 3/8" plug provided on the inlet of the Sprinkler Alarm and clean out any accumulated particles.
3. Detach the Gong, clean the internal surface and refit in proper sequence.
4. Activate the Sprinkler Alarm to verify clear and steady sound.

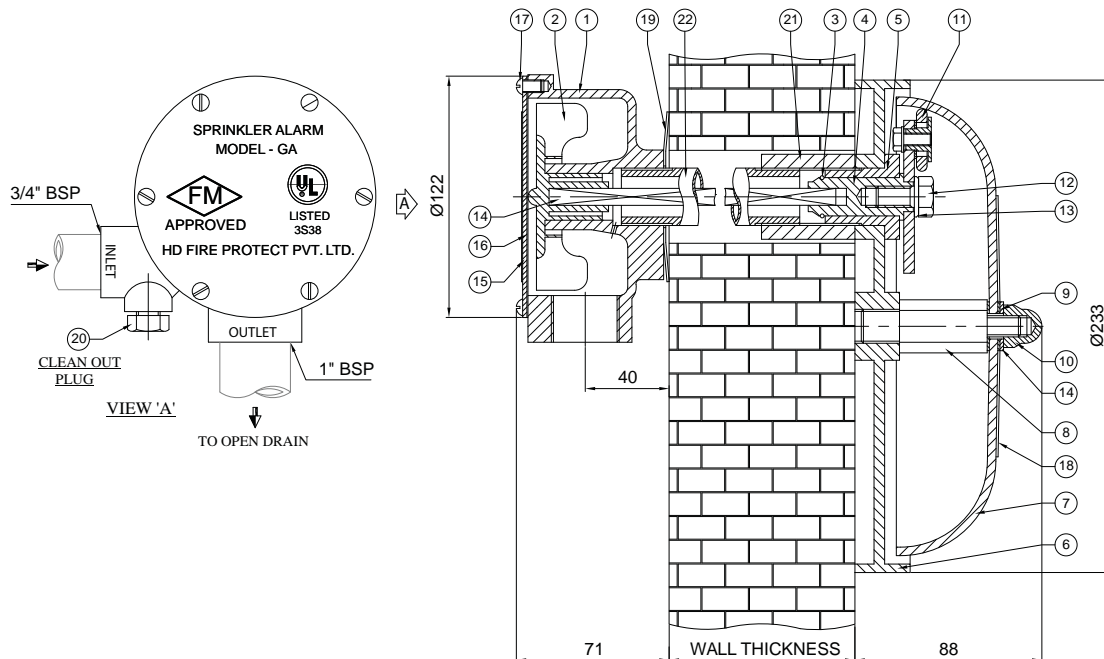
SPRINKLER ALARM - GA MOUNTING TYPE - A



ITEM NO.	CODE	DESCRIPTION	QTY.	MATERIAL
1	5001	HOUSING	1	ALUMINIUM ALLOY
2	5002	GONG IMPELLER	1	DELTRIN
3	5003	RETAINING RING	1	SS 316
4	5004	DRIVE SHAFT ADAPTOR	1	DELTRIN
5	5005	BUSH	1	ALUMINIUM ALLOY
6	5006	PROTECTION COVER	1	ALUMINIUM ALLOY
7	5007	GONG	1	ALUMINIUM ALLOY
8	5008	GONG POST	1	ALUMINIUM ALLOY
9	5018	NYLON WASHER	2	NYLON
10	5009	DOME NUT	1	ALUMINIUM ALLOY
11	1418	STRIKER ASSEMBLY	1	ALUMINIUM ALLOY
12	5014	STRIKER ARM BOLT	1	ALUMINIUM ALLOY
13	5015	STRIKER ARM WASHER	1	ALUMINIUM ALLOY
14	5024	DRIVE SHAFT	1	ALUMINIUM ALLOY
15	5016	HOUSING COVER	1	ALUMINIUM ALLOY
16	5017	GASKET	1	NEOPRENE
17	9029	CH. HEAD BOLT	6	PLATED STEEL
18	5020	GONG STICKER	1	PVC
19	9025	SCREW	1	PLATED STEEL
20	5022	PLUG	1	ALUMINIUM ALLOY

ALL DIMENSIONS ARE IN MM

SPRINKLER ALARM - GA MOUNTING TYPE - B



ITEM NO.	CODE	DESCRIPTION	QTY.	MATERIAL
1	5001	HOUSING	1	ALUMINIUM ALLOY
2	5002	GONG IMPELLER	1	DELRIN
3	5003	RETAINING RING	1	SS 316
4	5004	DRIVE SHAFT ADAPTOR	1	DELRIN
5	5005	BUSH	1	ALUMINIUM ALLOY
6	5006	PROTECTION COVER	1	ALUMINIUM ALLOY
7	5007	GONG	1	ALUMINIUM ALLOY
8	5008	GONG POST	1	ALUMINIUM ALLOY
9	5018	NYLON WASHER	2	NYLON
10	5009	DOME NUT	1	ALUMINIUM ALLOY
11	1418	STRIKER ASSEMBLY	1	ALUMINIUM ALLOY
12	5014	STRIKER ARM BOLT	1	ALUMINIUM ALLOY
13	5015	STRIKER ARM WASHER	1	ALUMINIUM ALLOY
14	5024	DRIVE SHAFT	1	ALUMINIUM ALLOY
15	5016	HOUSING COVER	1	ALUMINIUM ALLOY
16	5017	GASKET	1	NEOPRENE
17	9029	CH. HEAD BOLT	6	PLATED STEEL
18	5020	GONG STICKER	1	PVC
19	9025	SCREW	1	PLATED STEEL
20	5022	PLUG	1	ALUMINIUM ALLOY
21	5023	COUPLING	1	STEEL
22	5025	SUPPORT PIPE	1	GI PIPE (BY INSTALLER)

ALL DIMENSIONS ARE IN MM

INSTALLATION OF SPRINKLER ALARM MODEL GA MOUNTING TYPE - A

The Sprinkler Alarm with mounting Type-A is supplied pre-assembled. Connect the Alarm port of the Alarm valve or Deluge valve to the inlet of the sprinkler alarm assembly with 20NB (3/4") pipe with proper support. A 20NB (3/4") strainer is to be provided as close as possible to the Sprinkler Alarm assembly. Connect the 25NB (1") drain pipe to the housing, taking due care that the drain discharge is running to a safe location and keep the drain free from obstruction. A blocked drain discharge may create back pressure and prevent the Sprinkler Alarm from operating properly.

The 20NB (3/4") inlet and 25NB (1") drain pipe should be properly supported with the help of the bracket so that in turn proper support is available for the Sprinkler Alarm. The inlet and the drain pipe is to be preferably connected with an union for easy removal and re-fixing of the Sprinkler Alarm during maintenance.

The Sprinkler Alarm must be installed in accordance with the requirement of NFPA, TAC or to the requirement of the local authority having jurisdiction.

INSTALLATION OF SPRINKLER ALARM MODEL GA MOUNTING TYPE - B

1. Locate and cut a hole through the building wall to accommodate a 20NB (3/4") pipe with coupling (galvanised pipe to be supplied by the installer). The required length of support pipe is equal to the thickness of the wall minus 30 millimetres. The pipe is to be threaded with the standard 20NB (3/4") pipe threading on the both ends to a length of 20 millimetres. Cut the drive shaft length, equal to the wall thickness plus 43 millimeters.
2. Insert one end of the drive shaft (19) into the square hole provided in the impeller (2) of the Sprinkler Alarm gong assembly. One end of 20NB (3/4") support pipe is to be screwed to the coupling (26) provided with the assembly and the other end of the pipe is to be screwed to the housing (1) of the Sprinkler Alarm motor assembly as shown in the figure. Position this assembly against the building wall through a washer (24) with the support pipe extending through the wall.
3. Connect the alarm port of the Alarm Valve or Deluge Valve to the inlet of the Sprinkler Alarm assembly with 20NB (3/4") pipe, with proper support. A 20NB (3/4") strainer is to be provided as close as possible to the Sprinkler Alarm assembly.

4. Move to the other side of the wall, place protection cover (6) on to the pipe coupling (screwed to the pipe) and hold against the wall. Insert the bush (5, assembly with drive shaft adaptor) into the hole provided in the protection cover and thereby hand tighten the coupling extending through the wall. Make sure that the drive shaft is properly fitted in the square hole of impeller and drive shaft adaptor. This can be ensured by rotating the drive shaft adaptor. The drive shaft adaptor should rotate without any binding while tightening the bush. If any binding is noticed then unscrew the bush and refit. After ensuring that the drive shaft is properly placed in the square holes at both ends, wrench tight the bush.
5. Place the gong over the gong post with washers as shown in the cross-sectional drawing and hand tighten the dome nut, rotate the gong until the lettering is properly originated. Wrench tighten the dome nut.
6. Connect the 25NB (1") open drain pipe to the motor housing, taking due care that the drain discharge is running to a safe location and keep it free from obstruction.

LIMITED WARRANTY

HD FIRE PROTECT PVT. LTD. hereby referred to as HD FIRE warrants to the original purchaser of the fire protection products manufactured by HD FIRE and to any other person to whom such equipment is transferred, that such products will be free from defect in material and workmanship under normal use and care, for two (2) years from the date of shipment by HD FIRE. Products or Components supplied or used by HD FIRE, but manufactured by others, are warranted only to the extent of the manufacturer's warranty. No warranty is given for product or components which have been subject to misuse, improper installation, corrosion, unauthorized repair, alteration or un-maintained. HD FIRE shall not be responsible for system design errors or improper installation or inaccurate or incomplete information supplied by buyer or buyer's representatives.

HD FIRE will repair or replace defective material free of charge, which is returned to our factory, transportation charge prepaid, provided after our inspection the material is found to have been defective at the time of initial shipment from our works. HD FIRE shall not be liable for any incidental or consequential loss, damage or expense arising directly or indirectly from the use of the product including damages for injury to person, damages to property and penalties resulting from any products and components manufactured by HD FIRE. HD FIRE shall not be liable for any damages or labour charges or expense in making repair or adjustment to the product. HD FIRE shall not be liable for any damages or charges sustained in the adaptation or use of its engineering data & services. In no event shall HD Fire's product liability exceed an amount equal to the sale price.

The foregoing warranty is exclusive and in lieu of all other warranties and representation whether expressed, implied, oral or written, including but not limited to, any implied warranties or merchantability or fitness for a particular purpose. All such other warranties and representations are hereby cancelled.

NOTICE :

The equipment presented in this bulletin is to be installed in accordance with the latest publication standards of NFPA or other similar organisations and also with the provision of government codes or ordinances wherever applicable.

The information provided by us are to the best of our knowledge and belief, and are general guidelines only. Site handling and installation control is beyond our reach. Hence we give no guarantee for result and take no liability for damages, loss or penalties whatsoever, resulting from our suggestion, information, recommendation or damages due to our product.

Product development is a continuous programme of HD FIRE PROTECT PVT. LTD. and hence the right to modify any specification without prior notice is reserved with the company.